



## **Main considerations for the application of water base**

- **Ensure no solvent residue in gun ( Wash out with water )**
- **Thin by 2% to 5% with water if required**
- **Do not over thin material**
- **Spray even coats**
- **Do not use double header coats**
- **Re coat without sanding in 3 – 4 hours, after this time sanding required**
- **Water base needs some air movement for faster dry ( Fan or Draft etc )**
- **Spray gun - 1.8 or 2.0 fluid nozzle is ideal for water base ( Standard Setup )**
- **If using a stain other than waterbase, test stain for suitability: Wet a piece of cloth with water and rub on stained dry panel, if stain does not come off onto cloth then stain is suitable for coating with water base.**

**For more Technical information refer to Technical Data Sheets or contact Astra Paints.**

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